




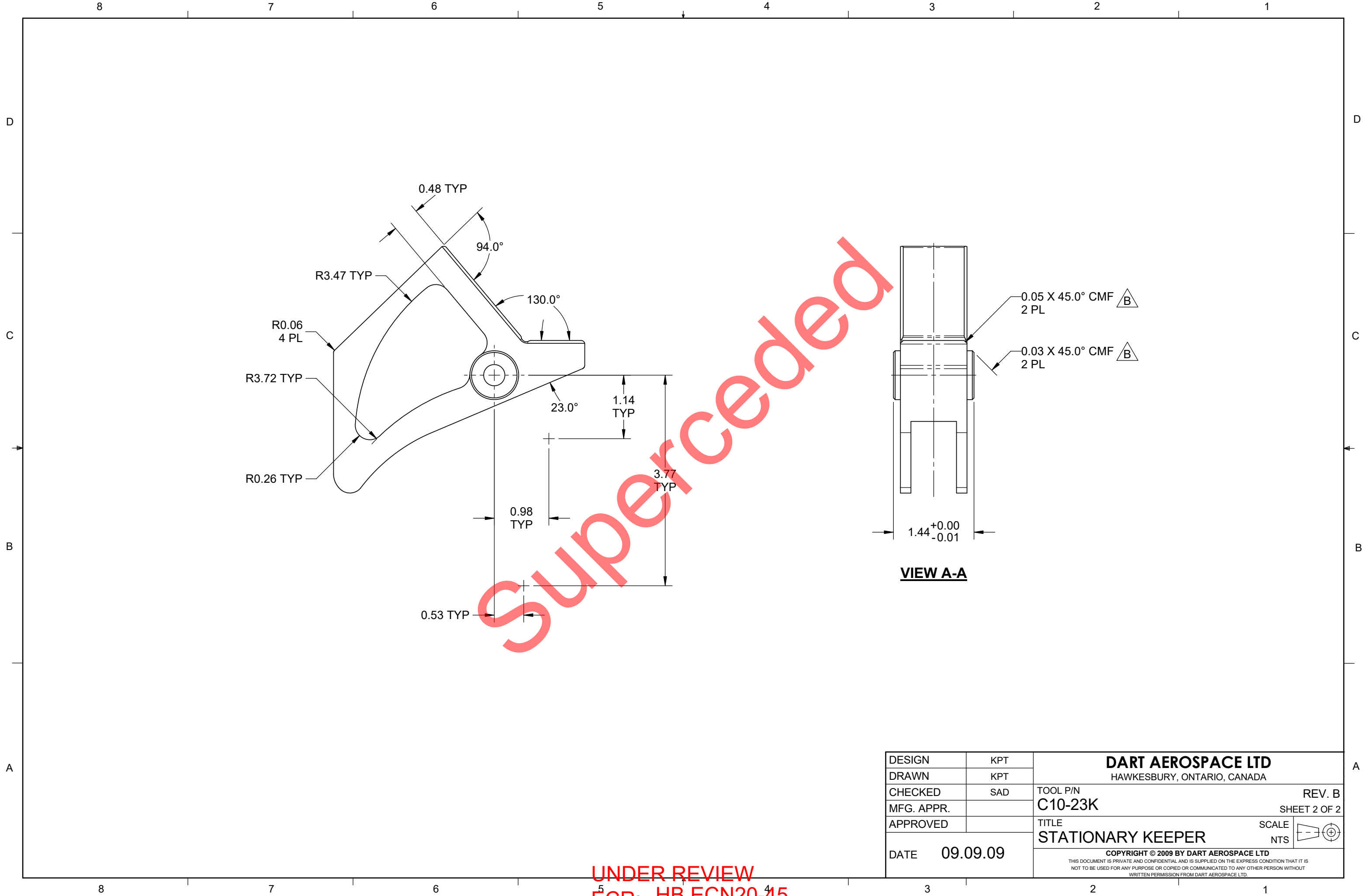
C10-23K STATIONARY KEEPER

8 9 10


- NOTES:
- 1) MATERIAL: AISI 4140 ALLOY STEEL
 - 2) HEAT TREAT: 40-44 RC
 - 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 1 GRADE B OR CLASS 2 GRADE B OR SAE-AMS-QQ-N-290 CLASS 1 GRADE E OR ASTM B733 TYPE IV SC2 OR TYPE V SC2
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005 TO 0.010
 - 7) IDENTIFICATION: MACHINE ENGRAVE S/N
 - 8) PART IS SYMMETRIC ABOUT CENTERLINE
 - 9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.005"$ PER CAD FILE C10-23K_REV_B.STEP
 - 10) DIMENSIONAL LIMITS APPLY AFTER PLATING

B	UPDATED DRAWING TEMPLATE		2020-568	KPT
	REFER TO PREVIOUS REVISION FOR MORE INFORMATION			
	REMOVED ORDINATE DIMENSIONS			
	ADDED 0.813-0.818 AND 0.15 DIMENSIONS ADDED 0.05 X 45.0° CMF AND 0.03 X 45.0° CMF DIMENSIONS DIMENSION WAS .629 IS 0.620+0.000/-0.005 DIMENSION WAS $\phi .878$ IS $\phi 0.874+0.000/-0.002$ DIMENSION WAS R.01 IS R0.09			
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	SAD	TOOL P/N		REV. B
MFG. APPR.	FK	C10-23K		SHEET 1 OF 2
APPROVED		TITLE		SCALE
DATE 09.09.09		STATIONARY KEEPER		NTS 
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UNDER REVIEW
ECR: HB ECN20-45



UNDER REVIEW
ECR: HB ECN20-45

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL P/N C10-23K	REV. B
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE STATIONARY KEEPER	SCALE NTS
DATE 09.09.09			
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